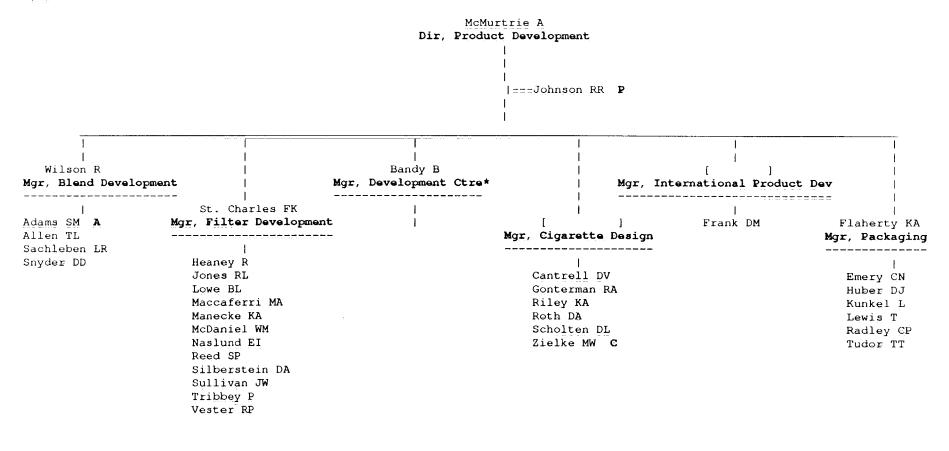


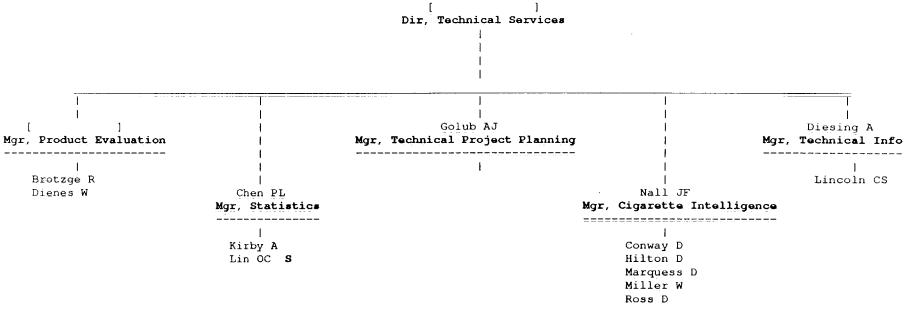
bw-chart.2 7/3/90



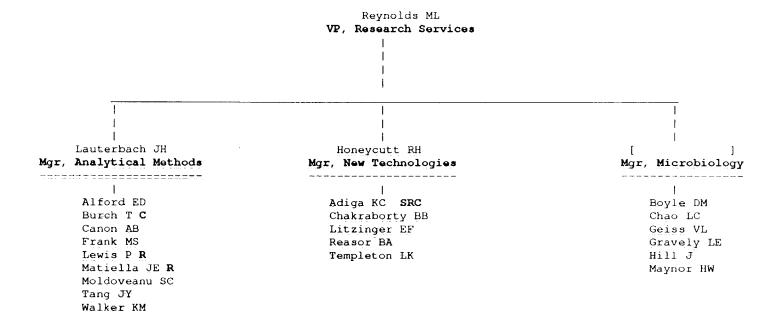
\* Pilot Plant

A=Associate Leaf Blender C=Development Chemist





S=Statistician



SRC=Senior Research Chemist

C =Chemist

R =Research Chemist